

# SOUTH PRODUCTION NOTES

Oct 22, 2015

3-11 Shift notes

**BASF EMPLOYEES**

30 Last Recordable

30 Last Lost Time

**SAFETY Notes:** Strains and Sprains are the most common workplace injury. Take time to loosen up before starting a job.

Safety Meetings will be this week. A-Tues 1:30 PM B-Wed 1:30 PM  
C Shift-Wed 5:30 AM D- Tues 3:00 PM

**Title V Notes:** Extra effort needed to keep an eye on Trimer as we are running 4601. PLEASE watch stack, monitor suction at HMI display for pfadler, and maintain proper chem tank make-up. GO SLOW AND BE SAFE!!!!

## **#1 MED / AI 5637:**

On hold until we get the calciner back up and running.

## **#1 RC / AI 5637:**

On hold until we get the trimer back (currently being used for the D-4601).

## **#2 MED line / Cu 0560:**

Continue. Ran out batch that was in weigh hopper after drumming off what was in the mixer. The next batch with the new recipe using zusoplast is running now. If that batch ends up being too dry it is okay per Kristen to add 10 pounds of water, or reduce water if it is too wet.

## **#2 RC/ Cu 0560:**

Hold until Kristen gives us the word to feed. Keep the batch separate that was made with methocell.

**Make sure that we do not feed the bag marked hold for Kristen.**

## **#3 MED line / AI 4126 next:**

Ok to begin making batches on midnight shift after checking the cutter to make sure it is clean.

Spiral elevator has been temp fixed, and permanent repairs will need to be scheduled after AI 4126 run.

**End seals will need greased once a shift.**

**#3 RC / AI 4126 next:**

Sand has been run through the calciner. Screener changed over. Calciner lit.

**#4 RC / D 0222 done:**

Down, continue cleaning.

**#5 RC / Hold for refractory repair:**

Cleaning is ongoing, area roped off from earlier work

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

New cartridges for the Discharge end vacumax are now in the store room.

Please sign out when taking.

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

**#6 RC & Dryer / D 0720 LAQ:**

Continue, make sure buggies are refilled and moved to 2<sup>nd</sup> floor.

Exhaust to the Sly only. CTO not needed for this product.

**West Pfaudler / D 4601**

Hold. 4<sup>th</sup> batch was unloaded on second shift. 5<sup>th</sup> batch is staged and water is in the weigh tank, but Lucas has the steam off on the third floor so we are unable to heat the water in the tank.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

**East Pfaudler/ D 0720 LAQ:**

Continue making batches (around 3 left). Check status of metals (retrieve from cage if necessary).

**6 Tank: Tank empty**

**7 Tank: Cleaned and rinsed**

**National Dryer / Clean.**

Hold

**PK Blender - hold:**

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

**Gauge should be reset at 3.5 and 4.25**

**Abbe Blender: D 5206 is next**

Abbe is ready, can start up as man power allows. Make sure to retrieve 5206 lot 490 bags, they are to be blended with lot 480 bags when we start. See GL or Bill Grodecki with questions.

HF CD is on Andrew's desk.

Operators may need a refresher on HF and procedures for running 5206.

**Tower 3 / QVAM next:**

Unloaded. Reloaded on second shift. Drum Levelling still needs to be completed.

**Tower 6 / DPT 101:**

Continue running.

Need to have Kirk troubleshoot when tower is under H2.

**Cu-0860 repacking in screening room:**

Pendant for the dumper was repaired.

Continue with inspection and repacking/repainting of lots 341-349 and 363-369. Work on this if other jobs done or down.

Be certain that every drum completed is logged.

Steam heater was turned on in screening room.

**North Screener / DPT-0101:**

Hold, space occupied by Cu 0860 repack equipment (relocate equipment if Screener is needed).

**South Screener / DPT-0101:**

Hold until Tower 6 unloads.

**#2662 (west) Pill Machine /**

Back together and holding

**#2664 (east) Pill Machine /**

Back together and holding

**TK #2 / down:**

Unloaded all cars for refractory repairs.

**TK #4 / Cu 0540:**

**Continue loading and unloading.**

**Milling V 2046:**

**Continue milling drums. About six left to mill.**

**Harrop Kiln / AI 3920:**

**All material is finished. Need to evaluate if we can rebuild the cars while it is down.**

**Building 27 Belt Filter / Cu 6081:**

**Continue with strikes. Had issues keeping the north glycol pump running. Currently Switch over to the south. WOW. A work order has also been written for the scrubber fill line on the West wall.**

**-When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution. This means we will need to choke back the suction to tank two in order to get enough suction to trigger the interlock.**

**PRODUCTION PRIORITIES:**

- 1) #6RC/East Pfaudler/CTO**
- 2) West Pfaudler/Trimer**
- 3) South Precip/Dry**
- 4) #4 RC for the D-0222 bag re-fire (this may be done by now)**
- 5) #2 MED/#2RC**
- 6) Reduction Towers**
- 7) V-2046 Milling/Mill/Dust Collector/Dumper**
- 8) #3 MED/#3RC**
- 9) #2 RC North**
- 10) #1 MED/#1RC**
- 11) North PK/Wyssmont**